

Purchasing Receipts

PO No	Supplier	Line Item No	Rel No	Terms	Purchased Item	Description	For Part No	Project	Equipment ID	Order Qty	Due Date	Received Quantity	Accounting Job No	Container No	Status	Receive Date	Price/Unit	Aging Days	Past Due	Tot:
PO039177	ACI001-VC	1	1	Net 30	M303R0 750	303 Round Bar 0.750 : MATERIAL: AISI 303 SS ROUND BAR AS PER ASTM A582 NOTE:304/316 NOT ACCEPTABLE receive ft				168	3/7/2018	168		S048610	Stock	3/7/2018	\$ 4.85 / ft	0		\$817
Total:										168		168								\$630

Plex 3/7/2018 6:40 AM Dart.Dubois.Pascal



ACIER OUELLETTE INC.

935, Boul. du Havre
Salaberry de Valleyfield (Québec) J6S 5L1
Tél.: 450-377-4248 Mtl: 514-336-4248 Ext.: 800-667-4248
Fax: 450-377-5696 Mtl: 514-336-4246 Ext.: 866-456-4242

DELIVERY - CLIENT

CO0007683

Customer N° CLI0001056
Date 2018/03/02
Delivery date **2018/03/06**
Your order N° 039177
Processed by Josianne Bourdon
Salesman
Carrier OUELLETTE VALLEYFIELD
Credit Terme Net 30 Days
Page 1

Billed to

DART AEROSPACE LTD
1270, ABERDEEN ST.
HAWKESBURY, Ontario, K6A 1K7

Shipped to

, Ontario,

Att : CHANTAL LAVOIE Tél.: 613-632-5200

Delivery Route 5

Instruction F-M

Product Description	Weight	Qty	U/M	PCS NB		Internal Use Only			
				CMD	EXP	B/O	IN	I	S C
1 ROUND SS 3/4 303 (R) * RSS-34303 5761 5 X 12' R/L	90.12	60.00	PI_\$CLB		5x 12'1"		60'		MAR 07 2018 DAS 49 5-33
2 ROUND SS 3/4 303 (R) * RSS-34303 5761 9 X 12' R/L AC14045-SM-05/03	162.22	108.00	PI_\$CLB		9x 12'1"		108'		MAR 07 2018 D/S 49 9-33

Conditions :

All sold and delivered materials remain the property of "Acier Ouellette Inc" until payment is made in full, complete and cashed. All lost materials are at the buyer's expense. The warranty offered by "Acier Ouellette Inc." is the same as offered and honored by the manufacturer and his warranty is transferred by "Acier Ouellette Inc." to the client. The buyer hereby accepts to respect the following conditions: Net 30 days from billing date and the buyer accepts to pay administration charges of 2% per month (24% per annum) on all past due amounts over 30 days. Any default in respect with this contract will lead to payment by acceleration and permits to the seller, at his choice to claim for the balance due or the repossession of the goods sold. All claims must be made within five (5) days with this document enclosed. Any merchandise that has been damaged, cut or modified cannot be returned. All goods returned must be with our authorization and are subject to a 25% restocking charge.

Total Weight (Lbs) : 252.34

NIR : R-109516-6

Prepared By :

Verified By :

Signature of Prepared By

Delivered By :

Time

Y

M

D

Customer's Signature

Date

Total (\$CAD)



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

PURCHASE ORDER

PO039177

Supplier: ACI001-VC
Acier Ouellette Inc.
935 Boul. Du Havre
Valleyfield
QC
J6S 5L1 Canada
Phone: 800 667 4248
Fax: 450 377 5696

PO No: PO039177

PO Date: 3/2/18

Due Date: 3/7/18

Purchase Order

Revision:

Revision Date:

Ship-To Contact: Lavoie, Chantal
clavoie@dartaero.com

E-MAILED
MAR 02 2018

Ship To: 1270 Aberdeen Street
Hawkesbury
ON
K6A 1K7 Canada
Phone: 613-632-5200

Via: Ground

Pymt Terms: Net 30

Freight Terms:

Special Comments: quotation no. sou0089766, sou0089404

Items

Line Item	Part	Supplier Part No	Description	Status	Due Date	Order Quantity	Received Quantity	Balance	Unit Price (CAD)	Extended Price
1	M303R0.750		303 Round Bar 0.750 : MATERIAL: AISI 303 SS ROUND BAR AS PER ASTM A582 NOTE: 304/316 NOT ACCEPTABLE receive ft	Firmed	3/7/18	168 ft	0 ft	168 ft	\$4.8507142/ft	\$814.92
							168			
										DAS 11 9-89 MAR 07 2018
2	M1018B0.250x1.000		1010-1025 Steel Bar .250 X 1.000 : MATERIAL: AISI 1010- 1025 OR ASTM A36/A366/A569/A570 OR OR CSA G40-21 38W/44W/50W/60W/70W CSA G40-21 OR 38W/44W/50W/60W/70W	Firmed	3/7/18	12 ft	0 ft	12 ft	\$1.0708333/ft	\$12.85
							12			
										DAS 11 9-89 MAR 05 2018
3	M6061T6B0.375X8.000		6061T6 Bar 0.375 X 8.000 : MATERIAL: 6061- T6/T651/T6510/T6511/T62 ALUMINUM BAR PER QQ-A-225/8 OR AMS-QQ- A-225/8 OR AMS 4117/4128/4115/4116 OR QQ-A-200/8 OR AMS-QQ- A-200/8 OR AMS 4160 OR ASTM B211 OR ASTM B221 receive ft	Firmed	3/7/18	6 ft	0 ft	6 ft	\$10.69666/ft	\$64.18
							6			
										DAS 11 9-89 MAR 05 2018

Grand Total: \$891.95

Order Notes

[Handwritten signature]

Plex 3/2/18 10:46 AM dart.lavoie.chantal

Order Notes

Procurement Quality Clauses

A005 right of entry

A012 chemical and physical test report

A016 personnel qualification

A017 raw material identification (as applicable)

A026 certification of material conformance

A041 quality management system

A042 dart notification by supplier

A043 retention of quality documents

A048 counterfeit parts avoidance, detection, mitigation and disposition program

A049 supplier awareness

Terms & Condition of Purchasing(Suppliers) and Procurement Quality Clauses are an integral part of our AS9100 requirements. To learn in detail, please visit www.dartaerospace.com for further explanation.

Plex 3/2/18 10:46 AM dart.lavoie.chantal



ACIER OUELLETTE INC.
935, Boul. du Havre
Salaberry de Valleyfield (Québec) J6S 5L1
Tél.: 450-377-4248 MB: 514-336-4248 Ext.: 800-667-4248
Fax: 450-377-5696 MB: 514-336-4246 Ext.: 866-456-4242

Quotation

SOU0089766

Billed to

DART AEROSPACE LTD
1270, ABERDEEN ST.
HAWKESBURY, Ontario, K6A 1K7

Customer N°

CL10001056

Date

2018/03/02

Revision N°

0

Prices valid until

2018/03/09

Shipped to

Your Order N°

Processed by

Josianne Bourdon

Salesman

JOSIANNE

Carrier

OUELLE SDV

Credit Terms

Net 30 Days

Att : CHANTAL LAVOIE Tél.: 613-632-5200

Page

1

Product N° and description	Weight	Qty	U/M	Qty	U/M	Price	Pcs Nb	Price	Amount
ROUND SS 3/4 303 (R) * RSS-34303 14 X 12' R/L 2-3 DAYS 5761	252.34	168.00	PI \$CLB	168.00	PI		14.00	58.208	814.92
SURCHARGE ENERGETIQUE FRAIS_ENERGETIQUE			\$						3.95

Total Weight (Lbs) 252.34

Important

This offer is based on availability and current pricing conditions that may be revised upon reception of the order.
This offer is subject and conditional to credit approval.
Approved and Accepted by : _____ Date : _____

Sub-total

818.87

TVH-13 • • 106.45

Total (\$CAD)

925.32

**ACIER OUELLETTE INC.**

935, Boul. du H vre
Salaberry de Valleyfield (Qu bec) J6S 5L1
T l.: 450-377-4248 Mtl: 514-336-4248 Ext.: 800-667-4248
Fax: 450-377-5696 Mtl: 514-336-4246 Ext.: 866-456-4242

Quotation

SOU0089404

Billed to

DART AEROSPACE LTD
1270 , ABERDEEN ST.
HAWKESBURY, Ontario, K6A 1K7

Customer N 

CLI0001056

Date

2018/03/01

Revision N 

0

Prices valid until

2018/03/08

Your Order N **Processed by**

Josianne Bourdon

Salesman

JOSIANNE

Carrier

OUELLE SDV

Credit Terms

Net 30 Days

Page

1

Shipped to

, Ontario,

Att : CHANTAL LAVOIE T l.: 613-632-5200

Product N� and description	Weight	Qty	U/M	Qty	U/M	Price	Pcs Nb	Price	Amount
FLAT CR 1/4 X 1 1018 (R) * FCR-141 2742 1 X 12' R/L STOCK	10.20	12.00	PI_\$CLB	12.00	PI		1.00	12.850	12.85
AL. PLAT 1/2 X 4 1/2 6061T6 N 1 X 12' 2-3 DAYS	0.00	1.00	UN	1.00	UN		1.00	115.000	115.00
FLAT ALU 3/8 X 8 6061-T6 * FAL-388 2629 1 X 6' STOCK COUPE A LA SCIE SCIE 1	21.17	6.00	PI_\$CLB	6.00	PI		1.00	64.180	64.18
SURCHARGE ENERGETIQUE FRAIS_ENERGETIQUE			\$						3.95

Total Weight (Lbs)

31.37

Important

This offer is based on availability and current pricing conditions that may be revised upon reception of the order.

This offer is subject and conditional to credit approval.

Approved and Accepted by :

Date :

Sub-total

195.98

TVH-13 · 25.48

Total (\$CAD)

221.46



ACIER OUELLETTE INC.

935, Boul. du Hâvre
Salaberry de Valleyfield (Québec) J6S 5L1
Tél.: 450-377-4248 Mtl.: 514-336-4248 Ext.: 800-667-4248
Fax: 450-377-5696 Mtl.: 514-336-4246 Ext.: 866-456-4242

Order - Sales

Copy

CO00076832

Billed to

DART AEROSPACE LTD

1270, ABERDEEN ST.
HAWKESBURY, Ontario, K6A 1K7

Shipped to

, Ontario,

Att : CHANTAL LAVOIE Tél.: 613-632-5200

Delivery Route 5

Customer N° CL10001056

Date 2018/03/02

Delivery date 2018/03/06

Your order N° 039177

Processed by Josianne Bourdon

Salesman

Carrier OUELLETTE VALLEYFIELD

Credit Terme Net 30 Days

Page 1

Product Description	Weight	Qty	U/M	PCS NB		Internal Use Only		
				CMD	EXP	B/O	IN	I S C OUT
1 ROUND SS 3/4 303 (R) * RSS-34303 5 X 12' R/L HEAT : 409862 5761	90.12	60.00	PI_\$CLB	5.00				
2 ROUND SS 3/4 303 (R) * RSS-34303 9 X 12' R/L HEAT : 5K381 ACT14045-SM-05/03 5761	162.22	108.00	PI_\$CLB	9.00				
FRAIS_ENERGETIQUE SURCHARGE ENERGETIQUE			\$	0.00				

NIR : R-109516-6

Total Weight (LBS) : 1 252.34

Conditions :

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Prepared By :

Verified By :

Delivered By : Time

Customer's Signature

Y M D

Total (\$CAD)

Deposit

Balance

925.32

0.00

925.32

MATERIAL RECEIPT INSPECTION FORM

MATERIAL: M303R0.750
DATE: MAR 07 2018

PO / BATCH NO.: 039177/5048610

MATERIAL CERT REC'D: Yes
QUANTITY RECEIVED: 168'
QUANTITY INSPECTED: 168'
QUANTITY REJECTED: 0

THICKNESS ORDERED: 0.750
THICKNESS RECEIVED: 0.750
SHEET SIZE ORDERED: N/A
SHEET SIZE RECEIVED: N/A

DESCRIPTION	NCR (Check Y/N)	COMMENTS
SURFACE DAMAGE	Y (N)	
CORRECT FINISH	(Y) N	
CORROSION	Y (N)	
CORRECT GRAIN DIRECTION	(Y) N	
CORRECT MATERIAL PER M-DRAWING	(Y) N	Astm A582
CORRECT THICKNESS	(Y) N	
PHOTO REQUIRED	Y (N)	
CORRECT REF # TO LINK CERT	(Y) N	Heat # 409862-5K381
CORRECT MATERIAL IDENTIFICATION	(Y) N	
CORRECT M# ON THE MATERIAL	(Y) N	
DOES THIS MATERIAL REQUIRE ENGINEERING SIGN OFF	Y (N)	
DOES THIS REQUIRE AN EXTRUSION REPORT	Y (N)	

CUT SAMPLE PIECE OF MATERIAL AND PREFORM A HARDNESS CHECK. RECORD RESULTS BELOW					
	HRC	HRB	DUR A	DUR D	WEBSTER
TYPE OF MATERIAL					
SIZE OF TEST SAMPLE					
HARDNESS / DUROMETER READING					

testers located in the Quality Office

QC 18 INSPECTION		ENGINEERING SIGNOFF (if required)	
INSPECTED BY: <u>DAS</u>	SIGNED OFF BY: _____		
DATE: <u>9-82 MAR 07 2018</u>	DATE: _____		

Attach this inspection sheet with the corresponding material cert and remit to be scanned and received in

SPECIFICATION CONTROL DRAWING

PURCHASE MATERIAL: AISI 303 SS ROUND BAR
(NOTE: AISI 304/316 NOT ACCEPTABLE)

SPECIFICATION:

PART NUMBER:

ASTM A582
M303R0.DDD
DIA.

WHERE "D.DDD" = DIAMETER IN INCHES
EG. 0.75" ROUND BAR = M303R0.750

RELEASED
R 2010-02-02
NR

B	REFORMAT DWG. ADD SPECS (ZN D8-1).	CP	10.01.05
A	NEW ISSUE	DS	01.12.20
REV.	DESCRIPTION	BY	DATE
DESIGN			
DRAWN			
CHECKED			
MFG. APPR.			
APPROVED			
DE APPR.			
DATE	10.01.05		

DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
DRAWING NO.	REV. B
M303R	SHEET 1 OF 1
TITLE	SCALE
303 ROUND BAR	NTS
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Arrendo LQU (VIZCAYA) España
P.O. Box 1325-48030 Bilbao
Tel: 34-94 471 13 00
Fax: 34-94 471 13 16 36

Management Systems
Certified by
I RQA
ISO 9001 / SGI 6000360
ISO 14001 / SGI 1676678

ACEROS INOXIDABLES

OLARRA

Trade Mark - Zeichen des Lieferwerkes
Arbeitsmarken des Lieferanten

Works Inspector Stamp - Werkssachverständiger
Sello del Inspector



Certificate type - APZ Nach Certificado tipo		EN 10204/3.1		Certificate n° - Prüf-Nr Certificado n°		271387		Date - Datum - Fecha		02 - 05 - 2016	
Our order N° Werks - Nr N° de Referencia		599799		Heat Schmelze Colada		409862		Your order N° Bestell - Nr Pedido N°		C101814	
Steel Grade Werkstoff Calidad		AISI 303		According to Entsprechend Corresponde		ASTM A 582		A 582M-12.			
Shape and Size - Gegenstand Perfil y dimension		ROUND 3/4"		Tolerance - Toleranz Tolerancia		ASTM A 484 / TB.7		Bundles Bunde Bultos		2	
								Bars Stäbe Barras		2549 Lbs	
Requirements - Anforderungen - Exigencias											
QQ-S 764B-70. AMD2 COND.A. SAE AMS 5640U-07. TYPE I. EN 10.088-3.2014. 1.4305. MECAMAX - PLUS											
Melting process / Erschmelzungsart / Proceso de Fusión				Heat treatment / Wärmebehandlung / Tratamiento térmico							
E.A.F. / A.O.D.				1050C 4H/Std WATER/WASSER/AGUA							
Solution annealed / Abgeschreckt / Hipertempe - Cold drawn / Gezogen / Estirado - Polished / Poliert / Pulido											
Test results - Ergebnis der Prüfungen - Resultados de los ensayos											
Dimension of Specimen Abmessungen des Probestabes Medida de las probetas		R _{p0.2} 2% KSI		R _p 1% KSI		R _m KSI		A % L 5D - % L 4D		Z %	
RD. 12.50 mm.		74		87		103		37		55	
Temperature °C 20		Spec. N° Probe Nr Pro N°		1		74		87		103	
C		Si		Mn		P		S		Cr	
Min						0.150		17.00		8.00	
Max		0.150		1.00		2.00		0.200		19.00	
		0.046		0.39		1.83		0.035		0.309	
Ni		Cu		N		Co					
8.00		0.70		0.1000		0.15					
17.65		0.34		8.45		0.53		0.0365		0.15	
Visual and dimensional inspection Besichtigung und Ausmessung Control visual y dimensional				Radioactivity inspection Radioaktivitätskontrolle Control de Radioactividad				Ant-mixing test Spektroskopische Verwechslungstest Antimixtura			
O.K.				O.K.				O.K.			
Gram Size Korngröße Tamaño de grano											
Remarks - Bemerkungen - Observaciones											
Free From Mercury contamination / Quecksilberfreiheit. No weld repair.											
EDV / EDP Acc. EN 10.204 Marian Tejedo Quality Mng. Works Inspector Der Werkssachverständiger Inspector de fábrica											

158864

001541



INSPECTION CERTIFICATE

WALSIN LIHWA CORP.

YENSHUI PLANT
台南市鹽水區洲子路3210號
NO.3-10, SHIHOU LIAU, CHIN SKEI LI,
YENSHUI DIST TAINAN CITY 73743, TAIWAN R.O.C.
TEL: 886-6-652-0911 FAX: 886-6-652-0934

CUSTOMER : TA CHEN INTERNATIONAL, INC.

ORDER NO.: 106090007/L68468

COMMODITY: Stainless Steel Cold Drawn Round Bar (R)

SUPPLY CONDITION: CD

SPECIFICATION: 303

DATE OF ISSUE: 2017/11/06

CERTIFICATE NO: A1711060105

Heat No	Thick (Dia)	Pcs	Wt (LBS)	Chemical Composition (wt%)										Mechanical Property				BUNDLE NO
				C	Si	Mn	P	S	Ni	Cr	Mo	Cu	N	TS	YS	EL	RA	
				x100	x100	x100	x1000	x1000	x100	x100	x100	x100	x10000	N/mm2	N/mm2	%	%	
Spec	Min																	
	Max																	
5K381	3/4"	71	1294	6.0	25	193	29	234.1	800	1752	9	86	353	719	601	33	39	94
5K381	3/4"	72	1307	6.0	25	193	29	234.1	800	1752	9	86	353	719	601	33	39	94
Total:																		ML17152053 ML17152054

2601

TOLERANCE: A484

ACC. to ASTM A582-12 Cond. A.

Acc. to ASTM AMS 5640V type 1/QQ-S-764B chemistry only.

LENGTH TOLERANCE: 0-50

This inspection certificate is issued according to EN 10204 2.2

Remark:

Melted manufactured : Taiwan , Improved machining.
Solution annealed treatment: Acc. to ASTM A484.

1. We hereby certify that material described herein has been manufactured and tested with satisfactory results in accordance with requirement of the above material specification.
2. We certify that the material is free from mercury and radiation contamination. Qualification No. of Taiwan Atomic Energy Committee: 136
3. The Above Testing Results Relate Only To The Items Tested.
4. No welding repaired

SUPPLY CONDITION:

A: Annealed
B: Shot Blasted
C: As Casted
E: Reel/Skin Pass
H: Hot Rolled
I: Straightened
K: Cut Edge
L: Polished
M: Cold Rolled
P: Pickled
S: Shaved
V: Sift
W: Cut
X: Temper
CD: Cold Draw
CG: Centerless Ground
PL: Turned or Peeled

We have the following certifications
1. ISO9001:2015 Quality Management System
2. ISO/IEC 17025:2005 Laboratory Management System
3. PED & AD2000-Meritblatt W0
4. DNV - LR - ABS Classification Society certification
5. ISO14001:2004 Environment Management System
6. OHSAS 18001:2007 & TOSHMS Certificate

TEST METHOD :

CHEMICAL-ASTM E1806, E415, E1086, E1019

SLKam.

Quality Assurance Responsible Personnel

CO. 76832

DART

PO. 14075